

32

Date: Monday, 7/16/2007 2:42:17 PM
 User: Kim Johnston

Process Sheet

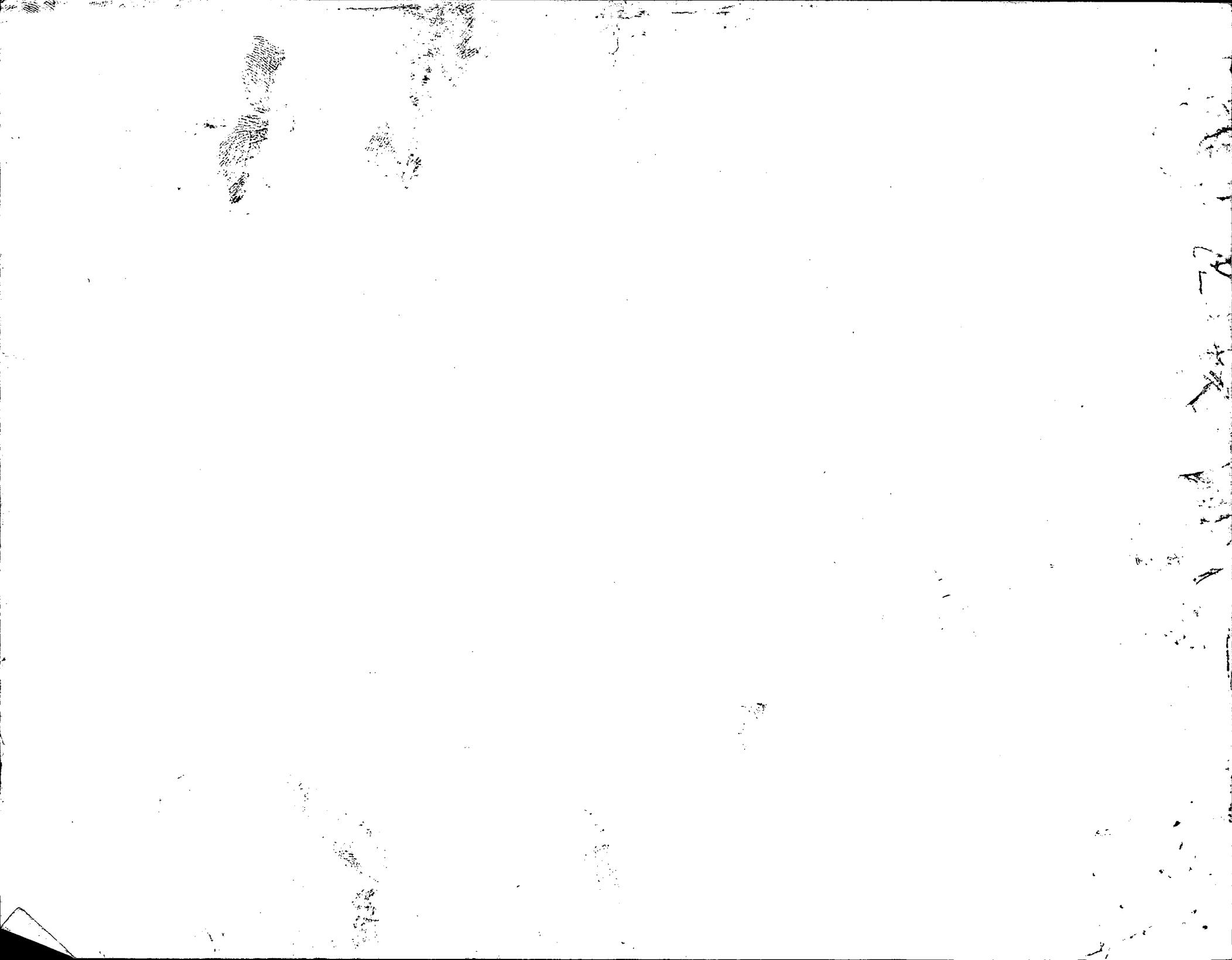
Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	HIGH AFT X-TUBE 412		
Job Number	33541			Part Number	D412664203	
Estimate Number	10559			Drawing Number	D412-664-243 REV D	
P.O. Number	:			Project Number	N/A	
This Issue	7/16/2007	S.O. No. :		Drawing Revision	D	
Prsht Rev.	NC			Material	:	
First Issue	/ /	Type :	LANDING GEAR	Due Date	8/5/2007	Qty: 1 Um: Each
Previous Run	33540					
Written By	<u>JL 07.07.17</u>					
Checked & Approved By						
Comment	Est Rev:E 04.02.16 Reformat; Added D3189-1 K/DS					
	Est Rev:F 06-03-29 Remove Coments on Pick List JLM					
	Est Rev:G 06.12.08 per ECN 886 EC					
	Est Rev:H 07-04-30 As per Rev D JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	DC	DOCUMENT CONTROL	KS 07.07.30
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels as per PPP D412-664-203 CHG 006	<u>edn/15</u>
2.0	D6009129	Crosstube Material	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Qty Part number Description Batch 1 D6009-129 Crosstube <u>B25668</u> Check OD = 3.500"; ID = 2.250"	<u>J.L 07/10/09</u>
3.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE	
		Comment: MORI SEIKI CNC LATHE LARGE 1-Fill tube with sand & install plugs DT8534 on both ends as per Folio FA166 2-Turn first side as per Folio FA166 3-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D412-664-243.	<u>J.F. 07/10/11</u>
4.0	QC1	INSPECT ALL DIM TO DIM SHEET	
		Comment: INSPECT ALL DIM TO DIM SHEET	<u>J.F. 07/10/11</u>



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Job Number: 33541

Part Number: D412664203

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 MORI SEIKI MORI SEIKI CNC LATHE LARGE



Comment: MORI SEIKI CNC LATHE LARGE

1-Turn second side as per Folio FA166

2-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D412-664-243.

3- Remove sand and plugs

J.F. 07/10/11

4-Scribe part # and batch # using vibrating stylus as per Dwg D412-664-243

Inside of

Cuff(Donot engrave on outside of tube)

6.0 QC1 INSPECT ALL DIM TO DIM SHEET



Comment: INSPECT ALL DIM TO DIM SHEET

J.F. 07/10/11

7.0 QC8 SECOND CHECK



Comment: SECOND CHECK

8.0 LANDING GEAR 1 LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Polish entire outside surface of crosstube

J.D. 7-10-12

9.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

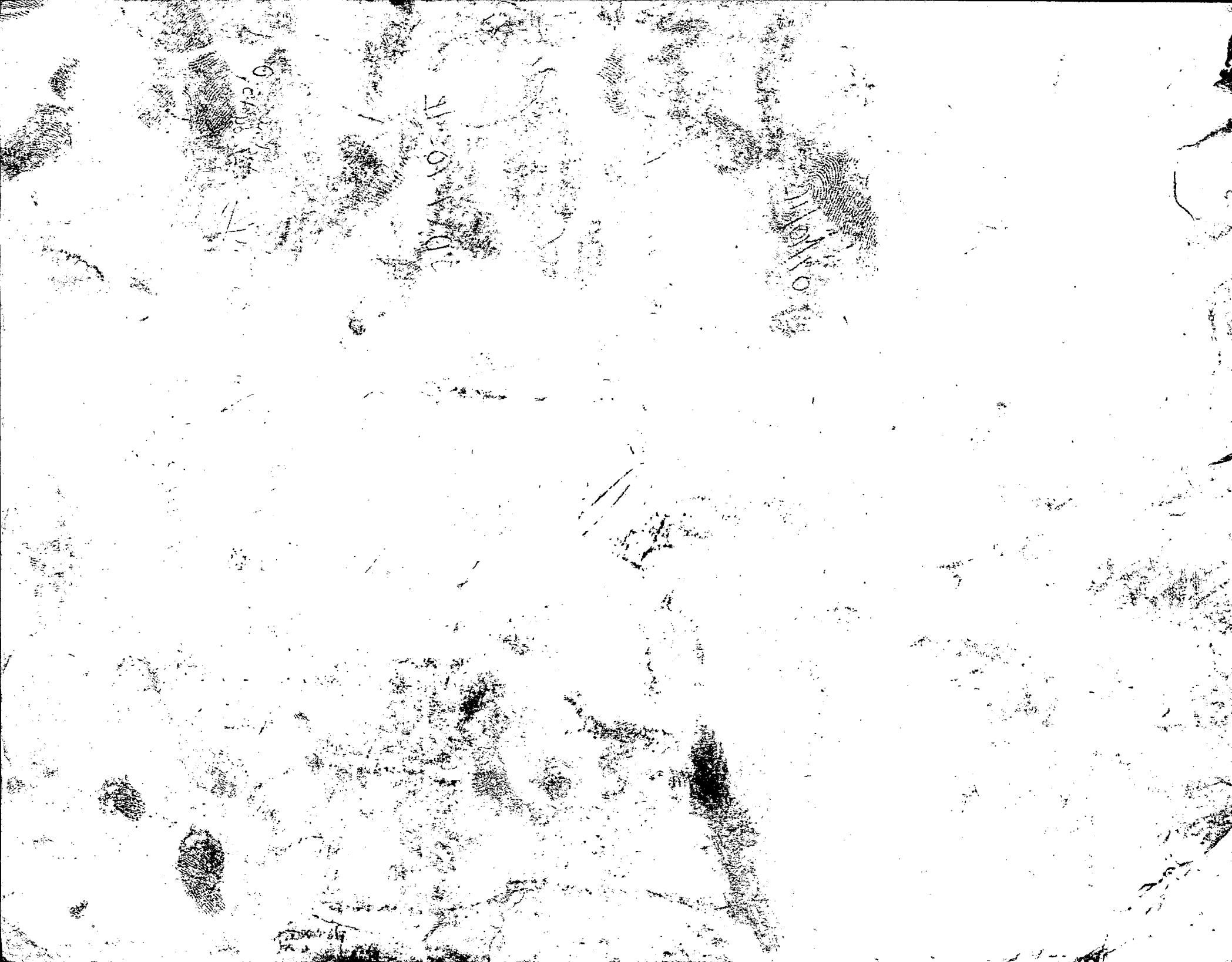
Chemical Conversion Coat as per QSI 005 4.1

N/A /
Sur ultra sonic
test only
plating
seq. 15/0

11.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: Inspect work & Chemical conversion Coat



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Drawing Name: HIGH AFT X-TUBE 412

Job Number: 33541

Part Number: D412664203

Job Number:



Seq. #:	Machine Or Operation:	Description :
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12.0	BENDING	BENDING MACHINE
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Comment: BENDING MACHINE

Bend tube as per Dwg D412-664-243 using CNC bender program 412-af and Folio FT010

EL 7-10-15

13.0	QC15	DIMENSIONAL CHECK OF X-TUBES
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Comment: DIMENSIONAL CHECK OF X-TUBES



Comment: LANDING GEAR RESOURCE 1

1-Drill pilot holes in tube as per Dwg D412-664-243 using drill Jig DT8550 & DT8551

SR
8-1-9

2-Ream hole to finish size in tube as per Dwg D412-664-243 using drill Jig DT8550 & DT8551. Check dimensions between holes, both sides on both cuffs, to ensure alignment with saddle holes.

3-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D412-664-243

AUM - 08-01-15

15.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

16.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8/01/17 (6)

17.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

8/01/17 (6)

18.0	OUTSIDE SERV.10	OUTSIDE SERVICES -LG
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Comment: Sub-Contracting OUTSIDE SERVICES

Liquid Penetrant Inspection as per QSI 038Or

Issue P/O: 5502 LPI as per ASTM 1417

Level 2 Attach copy of NDT results to work order

C 8/01/21 (6)

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: HIGH AFT X-TUBE 412
Job Number: 33541		Part Number: D412664203
Job Number:		
Seq. #:	Machine Or Operation:	Description :
19.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Inspect for transit damage Ensure copy of NDT results attached to work order. <i>C 208/01/21 D</i>
20.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: Inspect for damage & ensure results are as per Dwg D412-664-203 <i>C 08/01/21 (46)</i>
21.0	SPRAY PAINTING	SPRAY PAINTING
		Comment: SPRAY PAINTING <i>→ BT 08-02-04</i> 1-Prime inside and outside crosstube as per QSI 005 4.2 2-Paint outside crosstube with White Imron as per QSI 005 4.2 <i>BT 08-02-06</i>
22.0	QC14	INSPECT SPRAY PAINT
		Comment: Inspect Spray Paint Wrap in plastic bag to protect from scratches <i>S 08/01/14 (D)</i>
23.0	D3595	Rubber Cushion (per sq ft) <i>D 3595 063570 min 2008/12/19</i>
		Comment: Qty.: 0.0492 sf(s)/Unit Total : 0.0492 sf(s) Rubber Cushion (per sq ft) .630" x5.70" x2pcs Batch: <i>35126</i> <i>BT 08-02-12</i>
24.0	D2856600	Abrasion Strip
		Comment: Qty.: 1.7640 f(s)/Unit Total : 1.7640 f(s) Pick: Qty Part number Description Batch 2 D2856-600(Cut to 10.090") Abrasion Strip <i>36398</i> <i>BT 08-02-12</i>
25.0	D28961	Support
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part number Description Batch 1 D2896-1 Support <i>33471</i> <i>BT 08-02-12</i>

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Drawing Name: HIGH AFT X-TUBE 412

Job Number: 33541

Part Number: D412664203

Job Number:



Seq. #: Machine Or Operation:

Description :

26.0 D31891 Chafing Shield



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part number Description Batch
2 D3189-1 Chafing Shield 36065

BT 08-02-12

27.0 MS219208 Clamp(per MIL-DTL-8783C)



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part number Description Batch
4 MS21920-28 Clamp 106864

BT 08-02-12

28.0 MS2192030 clamp(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

clamp(per MIL-DTL-8783C)
batch: 106810

BT 08-02-12

29.0 LANDING GEAR 1 LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

Assemble as per Dwg D412-664-203

1-Install supports with magnobond as per QSI 015 Adhere for for 12 Hrs

A/R 6398 Magnobond Batch: 106695
Expiry Date: 08-11-01

BT 08-02-12

2-Install clamps as per Dwg D212-664-141. Torque clamps to 80-100 in lb.

30.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

BT 08-02-12

31.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

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Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: HIGH AFT X-TUBE 412
Job Number: 33541		Part Number: D412664203
Job Number:		
Seq. #:	Machine Or Operation:	Description :
32.0	AN640A	Bolt
		
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Bolt Batch: <u>106576.</u>		<u>AS 08/02/14 (x)</u>
33.0	AN641A	Bolt
		
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Bolt Batch: <u>104427</u>		<u>AS 08/02/14 (x)</u>
34.0	AN960JD616	Washer
		
Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s) Washer Batch: <u>106883</u>		<u>AS 08/02/08 (x)</u>
35.0	MS21042L6	Nut
		
Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s) Nut Batch: <u>M104374</u> All same batch.		<u>AS 08/02/14 (x)</u>
36.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
		
Comment: INSPECT 100% KITS FOR COMPLETENESS		<u>AS 08/02/15 (x)</u>
37.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-664-203		
*****Ensure tube is not packaged if curing time is less than 12 hrs, see step 27 for application time & date *****		
Time & date of packaging: <u>08/02/15 @ 10:00 AM</u>		
Location: <u>G</u> <u>8/2/15 50 6</u> PPP Rev: _____		

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HIGH AFT X-TUBE 412

Job Number: 33541

Part Number: D412664203

Job Number:



Seq. #: Machine Or Operation:

Description :

38.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

120810/2008

Job Completion



2008/2/19

①

W

DART AEROSPACE LTD	Work Order:	33541
Description: Crosstube Assembly (412 High Aft)	Part Number:	D412-664-243
Inspection Dwg: D412-664-243 Rev: D		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	2.684	+0.005/-0.000	2.688"	✓		
	2.748	+0.005/-0.000	2.753"	✓		
	2.884	+0.005/-0.000	2.889"	✓		
	3.019	+0.005/-0.000	3.023"	✓		
	3.163	+0.005/-0.000	3.166"	✓		
	3.308	+0.005/-0.000	3.311"	✓		
	3.429	+0.005/-0.000	3.431"	✓		
	2.990	+0.005/-0.000	2.994"	✓		
	2.618	+0.005/-0.000	2.622"	✓		
	0.200	+/-0.010	.200	✓		
	R0.063	+/-0.010	0.063	✓		
	R0.500	+/-0.010	0.500	✓		
	4.971	+/-0.030	4.972"	✓		
SIDE B	2.684	+0.005/-0.000	2.689"	✓		
	2.748	+0.005/-0.000	2.753"	✓		
	2.884	+0.005/-0.000	2.889"	✓		
	3.019	+0.005/-0.000	3.024"	✓		
	3.163	+0.005/-0.000	3.167"	✓		
	3.308	+0.005/-0.000	3.311"	✓		
	3.429	+0.005/-0.000	3.432"	✓		
	2.990	+0.005/-0.000	2.994"	✓		
	2.618	+0.005/-0.000	2.622"	✓		
	0.200	+/-0.010	.200	✓		
	R0.063	+/-0.010	0.063	✓		
	R0.500	+/-0.010	0.500	✓		
	4.971	+/-0.030	4.977"	✓		
	124.09	+/-0.020	124.09	✓		

Measured by:	JL/JF.	Audited by:		Prototype Approval:	N/A
Date:	04/10/09	Date:	04/10/12	Date:	N/A

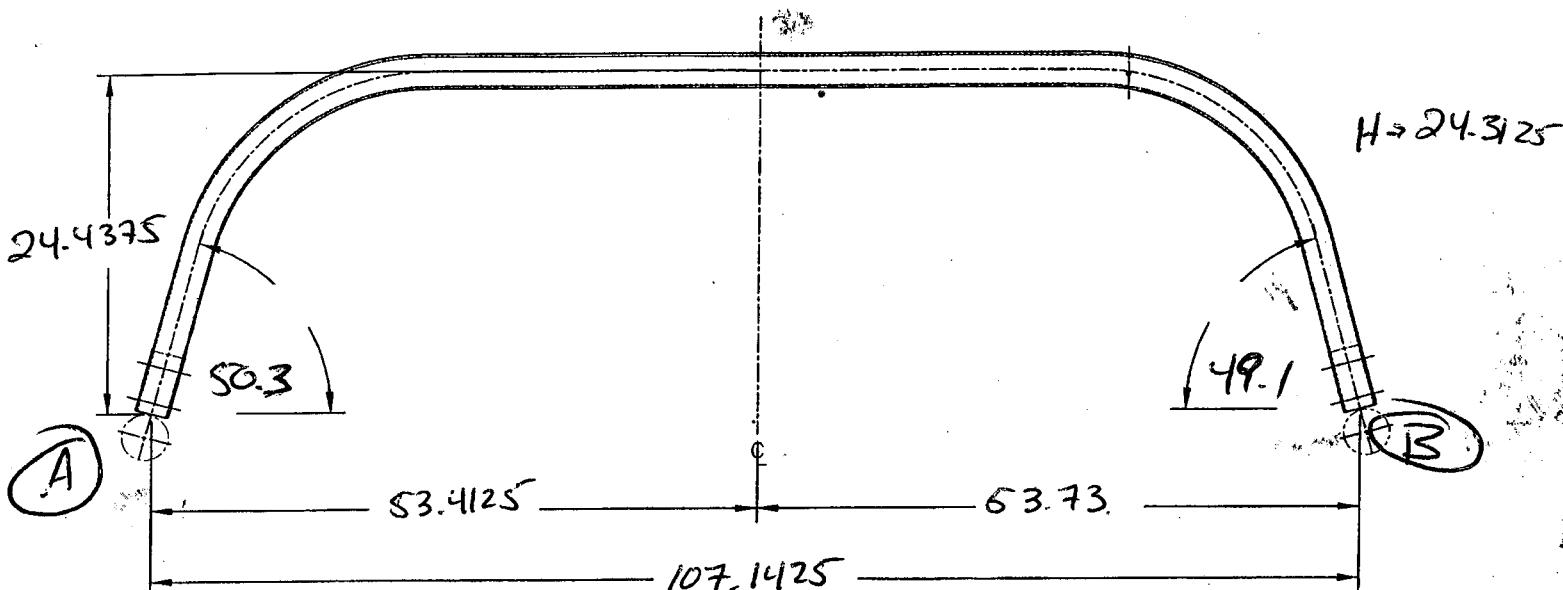
Rev	Date	Change	Revised by	Approved
A	04.06.16	New Issue (P/O D412-664-203)	KJ/JLM	
B	06.03.09	Dwg Rev updated	KJ/JLM	
C	07.05.08	Tolerance updated for dimension 4.971	KJ/JLM	

15
John H. Miller
16 17 18 19

20 21 22 23 24

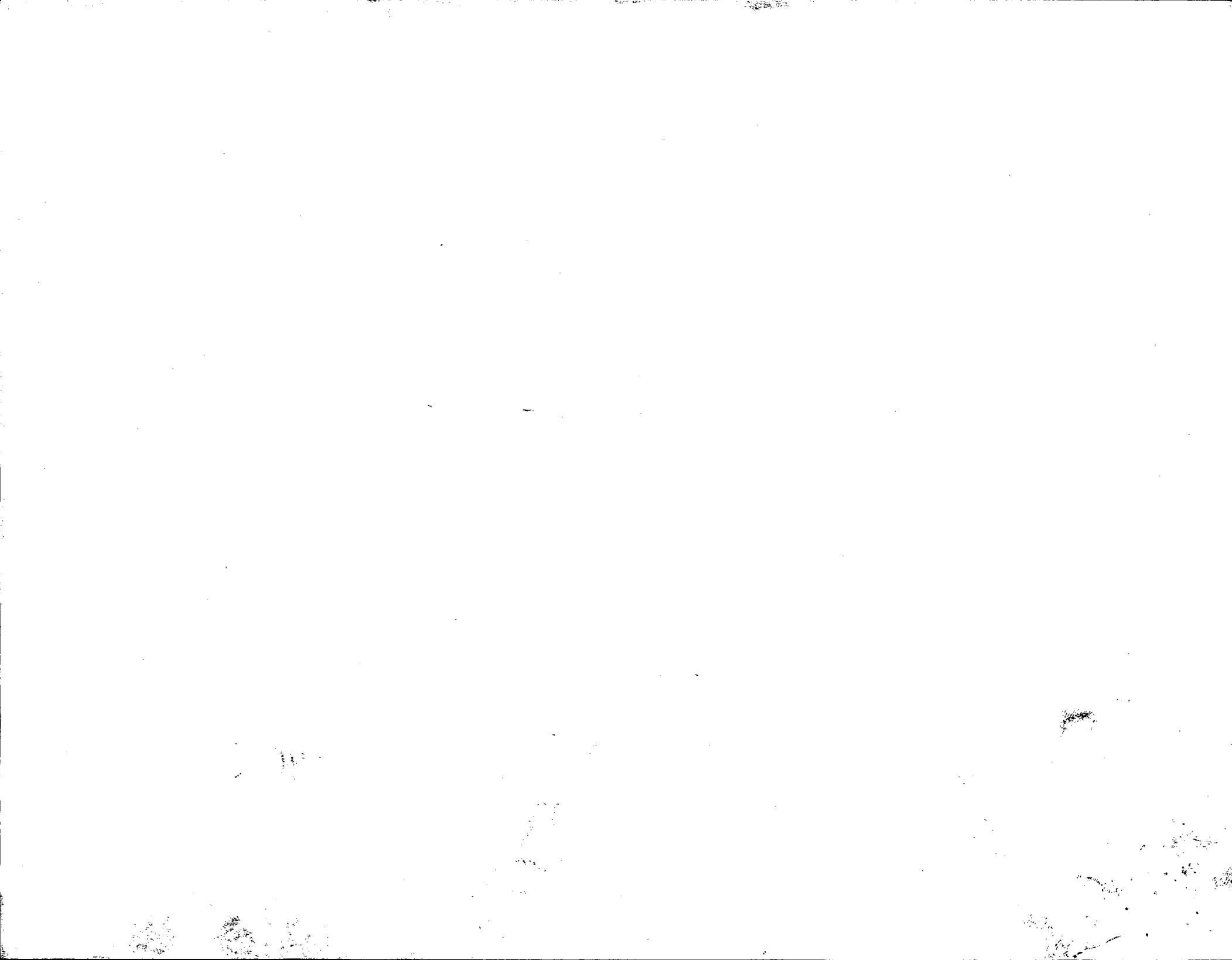
DART AEROSPACE LTD	Work Order:	33541
Description: Crosstube High Aft (412)	Part Number:	D412-664-203
Inspection Dwg: D412-664-243	Rev: D	Page 1 of 1

Required Dimension	Min	Max
Height	24.24	24.50
1/2 Span	53.59	53.85
Angle	49	52
Total Span	107.18	107.70



Comments	
- Tube is slightly uneven by 0.125". Side 'A' is higher. Tube fits well in the drilling rig, but is 0.125 off the center.	
- See E-1MPW	
QC15 Inspection	
Date	08.01.08

Rev	Date	Change	Revised by	Approved
A	07.02.06	New Issue	KJ/JM	
B	07.05.08	Dimensions updated per Dwg rev. D	KJ/JLM	JM



DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>GP</i>	APPROVED <i>[initials]</i>	DRAWING NO. D412-664-243	REV. D SHEET 1 OF 3
DATE 07.03.09		TITLE CROSSTUBE ASSEMBLY (412 HI AFT)	SCALE NTS
A	01.10.17	NEW ISSUE	
B	05.02.04	ADD HOLES FOR COMPATABILITY WITH BHT/AA SKIDTUBES	
C	06.10.27	REMOVE D2856-600-1087, ADD D2732-058 & MAGNOBOND 6398 MS21920-32 WAS MS21920-30	
D	07.03.09	REMOVE D2732-058, CHANGE TO D3595-063-570	

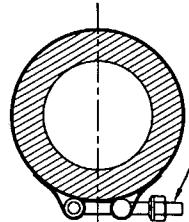
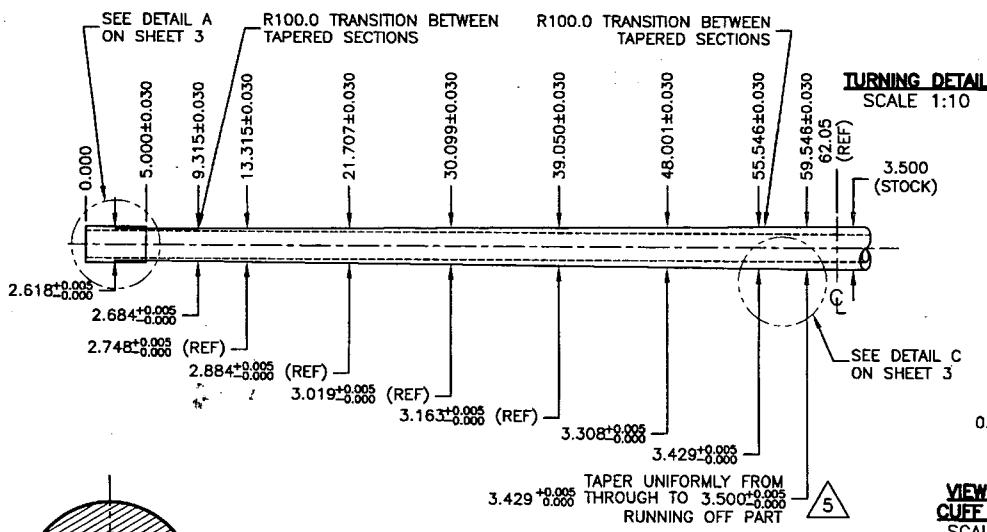
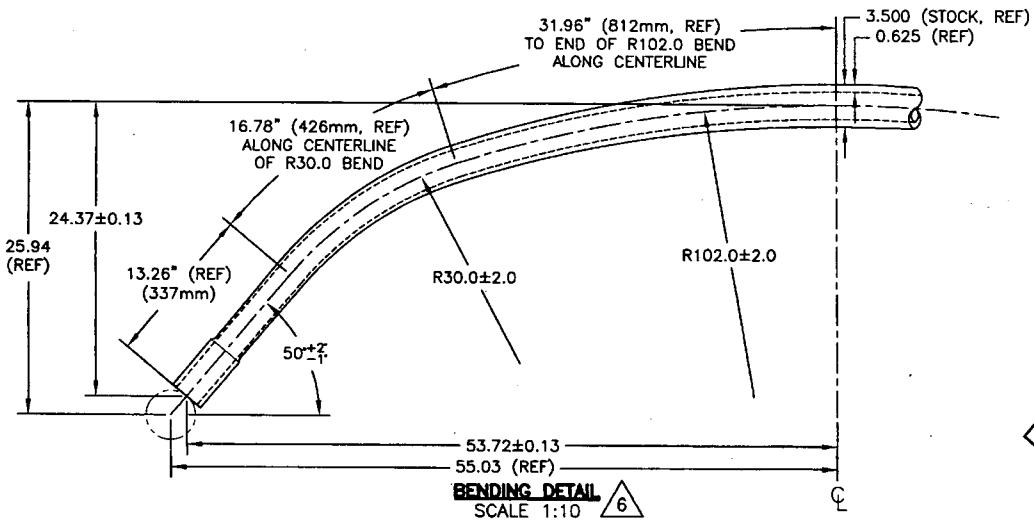
RELEASED07.04.24 - *#*

Qty	Part Number	Description
X	D412-664-243	CROSSTUBE ASSEMBLY (412 HIGH AFT)
1	D6009-129	CROSSTUBE
2	D3595-063-570	RUBBER CUSHION
1	D2896-1	SUPPORT
2	D2856-600-1009	ABRASION STRIP
4	MS21920-28	CLAMP
2	MS21920-30	CLAMP (OR MS21920-32)
2	D3189-1	CHAFING SHIELD
A/R	MAGNOBOND 6398	ROCKWELL SPECIFICATION RBO-120-023 ADHESIVE (TEXTRON/BELL SPEC. 299-947-100, TYPE II, CLASS 2 ADHESIVE)

GENERAL NOTES:

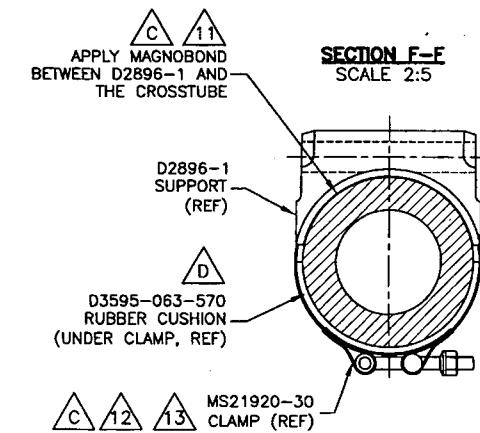
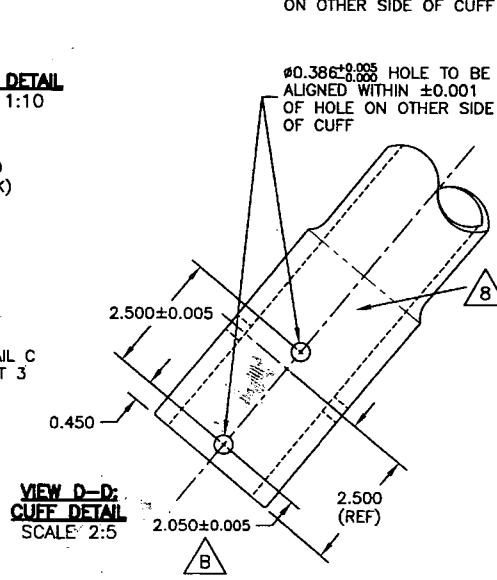
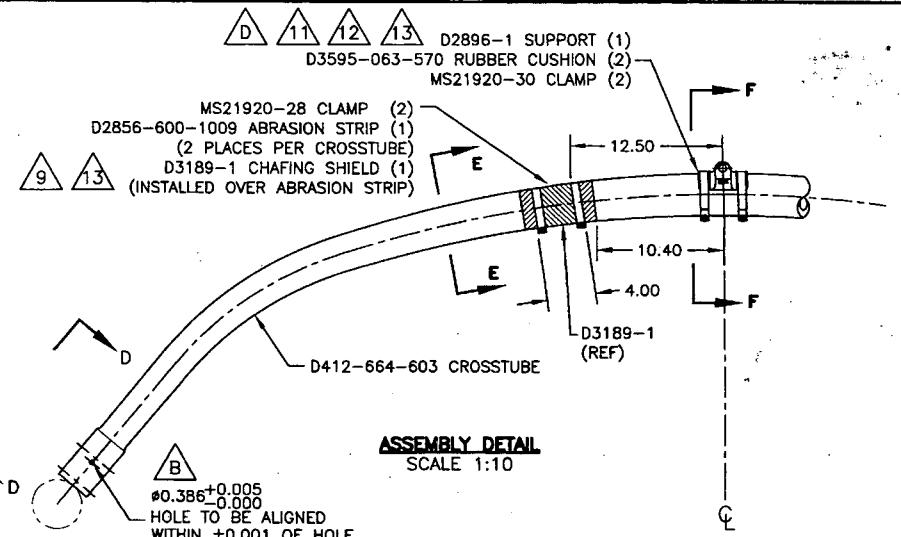
- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 2) MATERIAL: MANUFACTURED FROM D6009-129
FINISHED LENGTH = 124.09 ± 0.020
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
PAINT OUTSIDE PER DART 005 4.2
- 4) PART IS SYMMETRIC ABOUT CENTERLINE.
- 5) RUN-OFF PART. BLEND OUT EDGE LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH.
- 6) BEND PROGRESSIVELY WITH A MINIMUM OF 8 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D.
- 7) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.
- 8) SCRIBE DART PART NUMBER AND BATCH NUMBER IN THIS AREA WITH VIBRATING STYLUS.
- 9) INSTALL D2856-600-1009 ABRASION STRIP WITH A 0.13 (REF) GAP ON BOTTOM SIDE OF CROSSTUBE PER QSI 035.
- 10) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE SUBJECT TO AMENDMENT UNCONTROLLED COPY
WITHOUT NOTICE
WORK ORDER
NO. *33524*
- 11) APPLY A 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 TO THE SURFACE OF D2896-1 THAT WILL BE IN CONTACT WITH THE CROSSTUBE PER QSI 015. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING.
- 12) INSTALL MS21920-30 CLAMPS (OR -32) WITH D3595-063-570 RUBBER CUSHIONS TO SECURE D2896-1 SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMPS ARE OPPOSITE CROSSTUBE SUPPORT.
- 13) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.





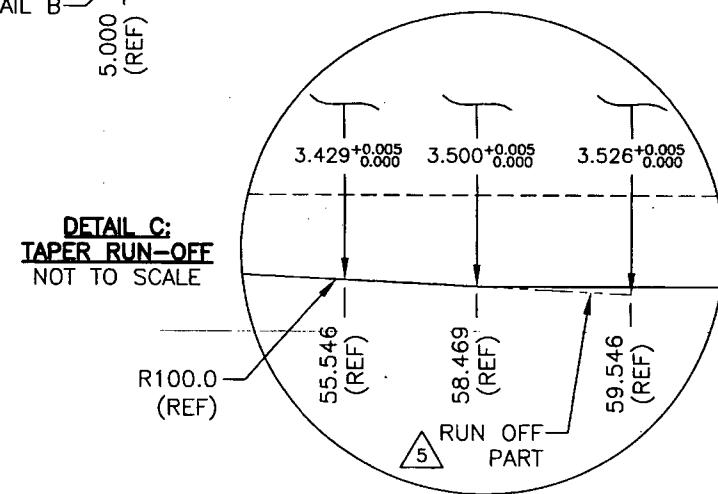
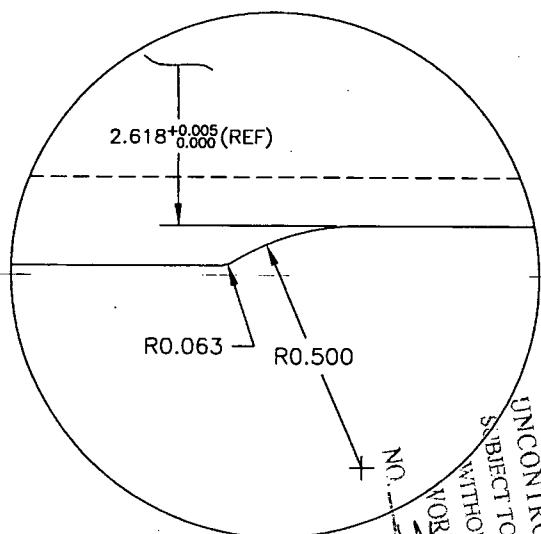
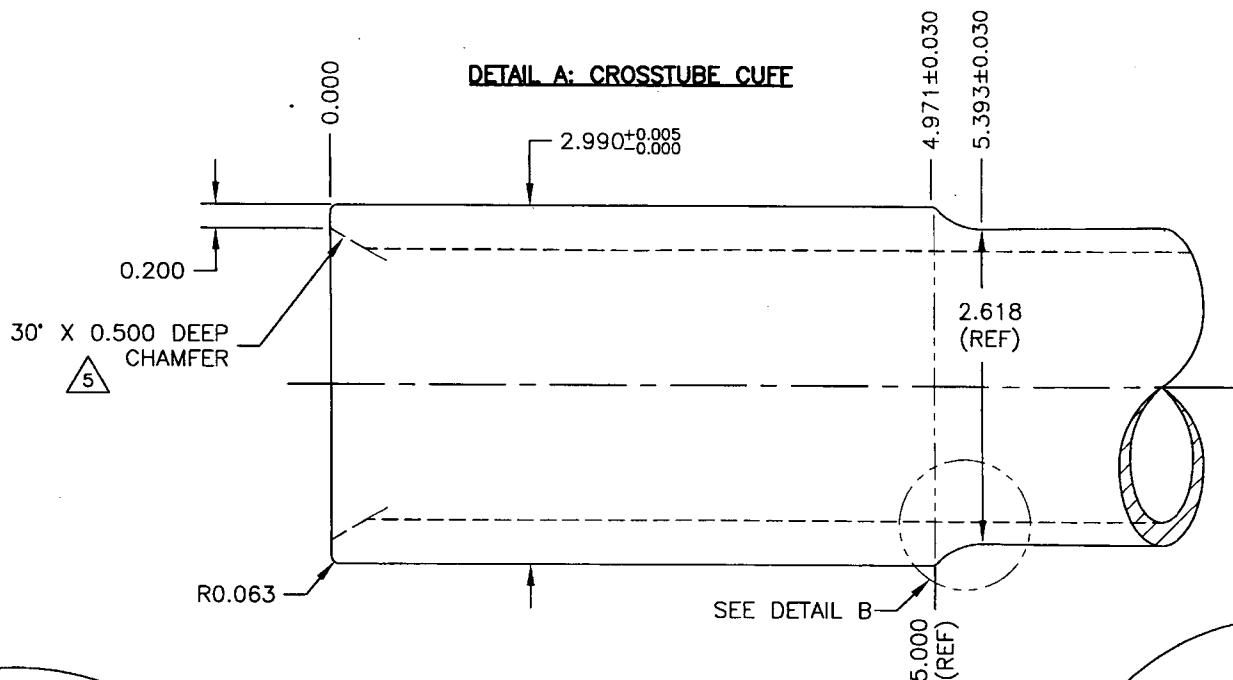
SECTION E-E

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		DATE 07.03.09	TITLE CROSSTUBE ASSEMBLY (412 HI AFT)		SCALE 1:10

RELEASED
07-04-246
PER ECN 887



NO. 14241

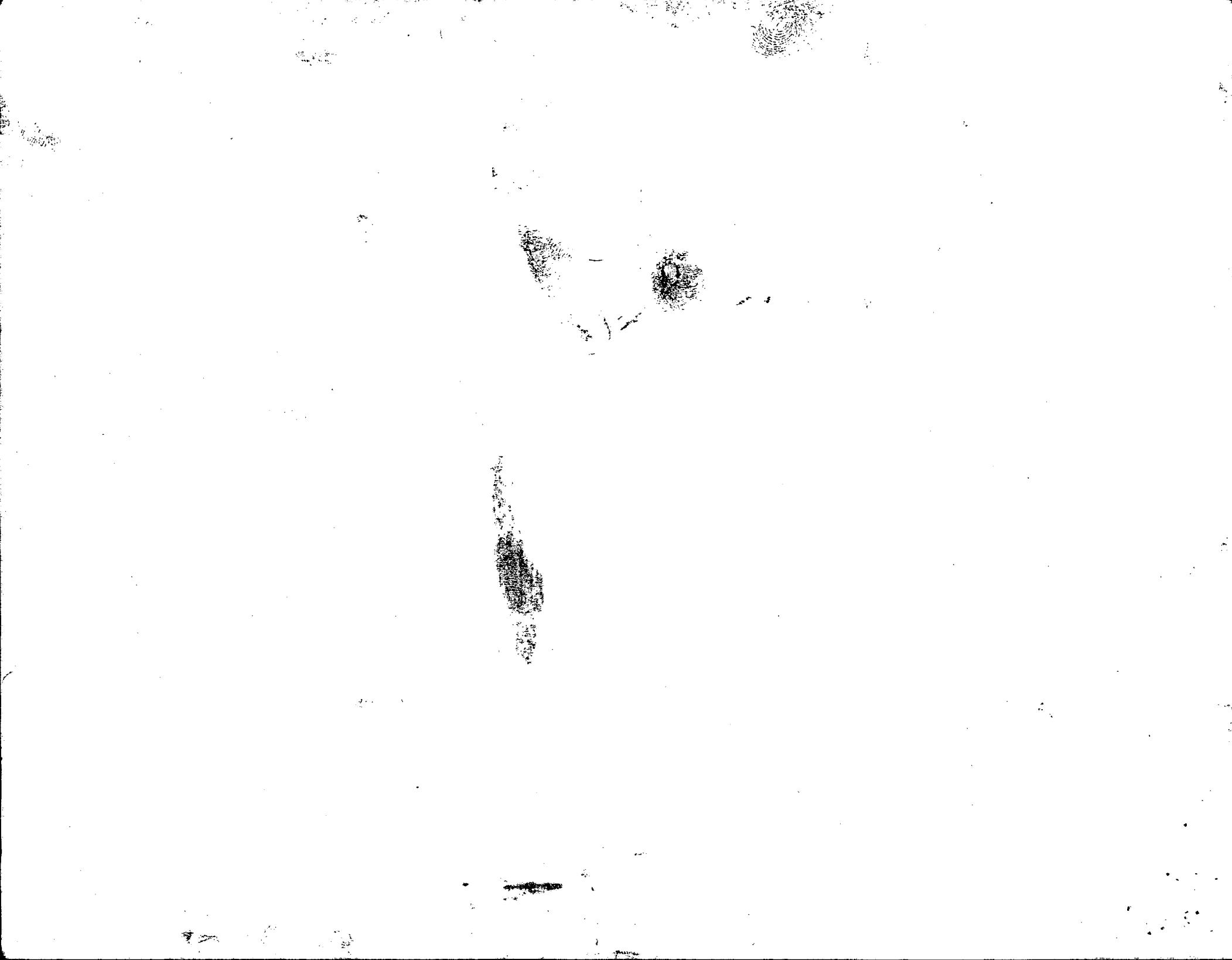
WORK ORDER SUBJECT TO AMENDMENT
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DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD. HAWTHORPE, ONTARIO, CANADA
CHECKED <input checked="" type="checkbox"/>	APPROVED <input checked="" type="checkbox"/>	DRAWING NO. D412-664-243
DATE 07.03.09		REV. D SHEET 3 OF 3 TITLE CROSSTUBE ASSEMBLY (412 HI AFT) SCALE 1:1

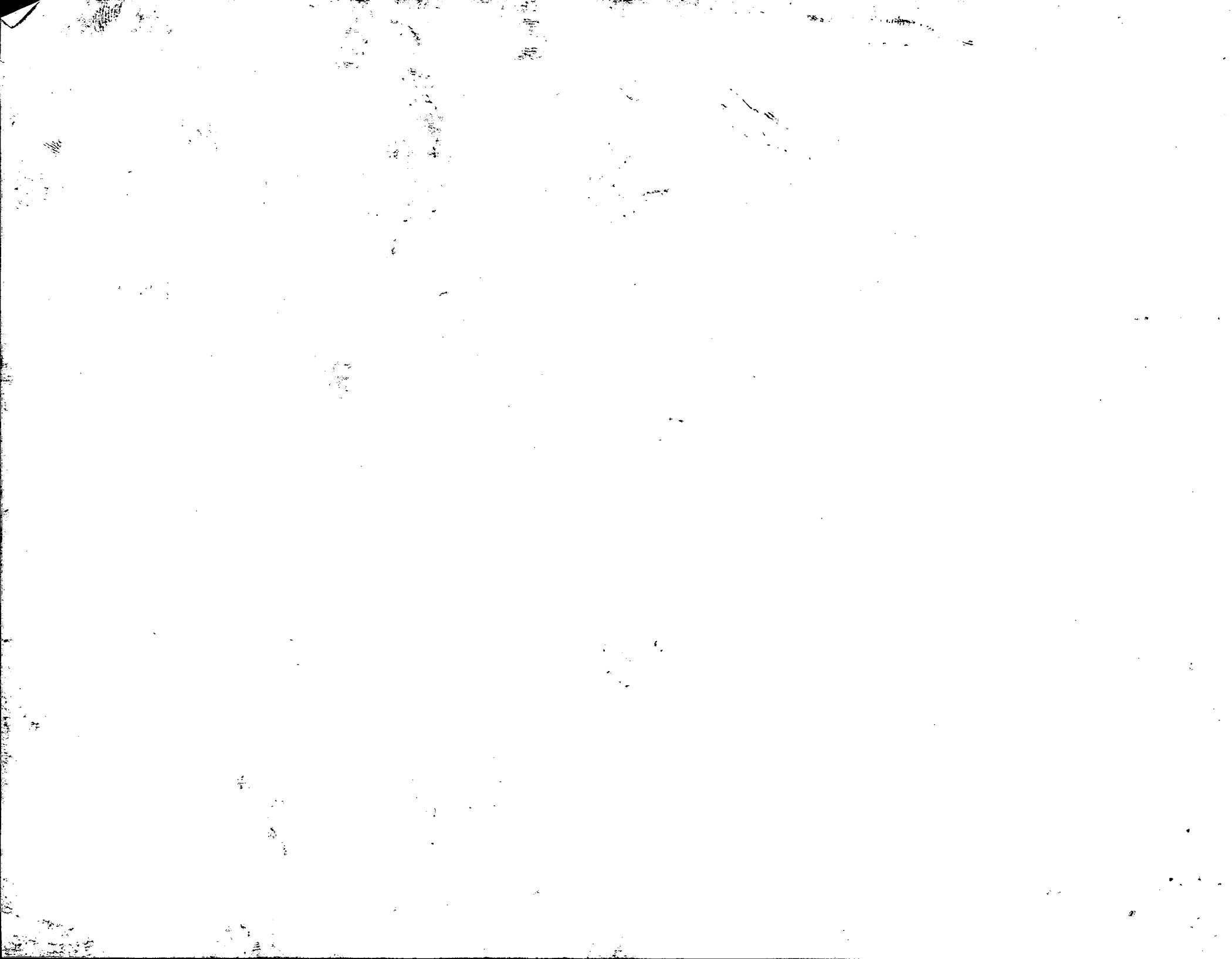


D412-664-203 xtube, b/n 33541 is acceptable.

by C. P. on 08.01.08.

E-mail did not print
correctly. See back up
in Eng. Approval folder.

J
08.01.08



ACUREN

LIQUID PENETRANT TEST REPORT

P- 09828

CLIENT	Dart Aerospace	DATE	18 Jan 2008	TIME	
ATTENTION	Linda Lacelle	ACUREN JOB NO.	188-8-1209		
ADDRESS	1270 Aberdeen st. Hawkesbury Ont.	PO/WO NO.			
PROJECT	402 High AFT X-Tube assembly	WORK LOCATION	Hawkesbury		
ITEM(S) EXAMINED	206 L AFT X-TUBE HIGH AFT X-TUBE 412 Subs # 36383, 36384, 36385, 36386, 36379, 36387, 33541	ACCEPTANCE STD.	ASTM 1417/201-REV./DATE 2005		

JOB DESCRIPTION	PROCEDURE NO. LT-XXXX REV./DATE	TECHNIQUE NO. LT-XXXX-XXX REV./DATE
PART NO.	D407667205, D206667203, D412664203 MATERIAL ALODYNED ALUMINUM THICKNESS	
SCOPE	WET FLUORESCENT LIQUID PENETRANT INSPECTION CARRIED OUT ON 100% OF EXTERNAL SURFACE	

TEST DETAILS					
METHOD	<input checked="" type="checkbox"/> FLUORESCENT	<input type="checkbox"/> VISIBLE	<input type="checkbox"/> WATER WASH	<input type="checkbox"/> SOLVENT REMOVABLE	<input type="checkbox"/> POST EMULSIFIED
FAMILY BRAND	MAGNAFLUX		BLACK LIGHT S/N 0,78	<input type="checkbox"/> OUTPUT > 1000 μ W/cm ²	<input checked="" type="checkbox"/> AMBIENT < 2 fc
PENETRANT	ZL67	MINIMUM DWELL TIME	405 MIN.	LIGHTING EQUIP.	<input checked="" type="checkbox"/> FLASHLIGHT <input type="checkbox"/> TROUBLELIGHT <input checked="" type="checkbox"/> OUTPUT > 100 fc @ SURFACE
PENETRANT REMOVER	H2O	MINIMUM DRY TIME	>10 MIN.	OTHER	
DEVELOPER	SKUS2	MINIMUM DWELL TIME	10 MIN.	LIGHT METER S/N	CAL DUE DATE MAR 08
DEVELOPER TYPE	<input checked="" type="checkbox"/> NON AQUEOUS	<input type="checkbox"/> AQUEOUS	<input type="checkbox"/> DRY		

SURFACE CONDITION	<input checked="" type="checkbox"/> AS GROUND	<input type="checkbox"/> AS WELDED	<input type="checkbox"/> MACHINED	<input type="checkbox"/> SHOT BLASTED	<input type="checkbox"/> CLEAN BARE METAL
SURFACE TEMPERATURE	<input type="checkbox"/> < -4°C/20°F	<input type="checkbox"/> -4°C/20°F TO 10°C/50°F	<input checked="" type="checkbox"/> 10°C/50°F TO 52°C/125°F	<input type="checkbox"/> > 52°C/125°F	

RESULTS- <input type="checkbox"/> METRIC <input checked="" type="checkbox"/> IMPERIAL					
ITEM	COMMENTS	ACCEPT	REJECT		
36383:	ACCEPTABLE				
36384:	ACCEPTABLE				
36385:	ACCEPTABLE				
36386:	ACCEPTABLE				
36379:	ACCEPTABLE				
36381:	ACCEPTABLE				
33541:	ACCEPTABLE				

Scope of Services
The agreement of Acuren Group Inc. to perform services extends only to those services provided for in writing. Under no circumstances shall such services extend beyond the performance of the requested services. It is expressly understood that all descriptions, comments and expressions of opinion reflect the opinions or observations of Acuren Group Inc., based on information and assumptions supplied by the owner/operator and are not intended nor can they be construed as representations or warranties. Acuren Group Inc. is not assuming any responsibilities of the owner/operator and the owner/operator retains complete responsibility for the engineering, manufacture, repair and use decisions as a result of the data or other information provided by Acuren Group Inc. In no event shall Acuren Group Inc.'s liability in respect of the services referred to herein exceed the amount paid for such services.

Standard of Care
In performing the services provided, Acuren Group Inc. uses the degree, care and skill ordinarily exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, expressed or implied, is made or intended by Acuren Group Inc.

SIGNATURES		DTR #	
CLIENT REPRESENTATIVE		SIGNATURE	
TECHNICIAN (SIGNATURE):		REPORT REVIEWED BY:	
NAME (PRINT):	Frederick Chagnon	NAME	INITIALS
CGSB LEVEL	1 st TECHNICIAN	2 nd TECHNICIAN	
CGSB REG. NO.	10560	SNT LEVEL	
CGSB LEVEL	SNT LEVEL	CGSB LEVEL	SNT LEVEL
CGSB REG. NO.		CGSB REG. NO.	

WHITE - CLIENT COPY CANARY - OFFICE COPY PINK - TECHNICIAN COPY GOLD - OFFICE COPY

PT Sept 2005